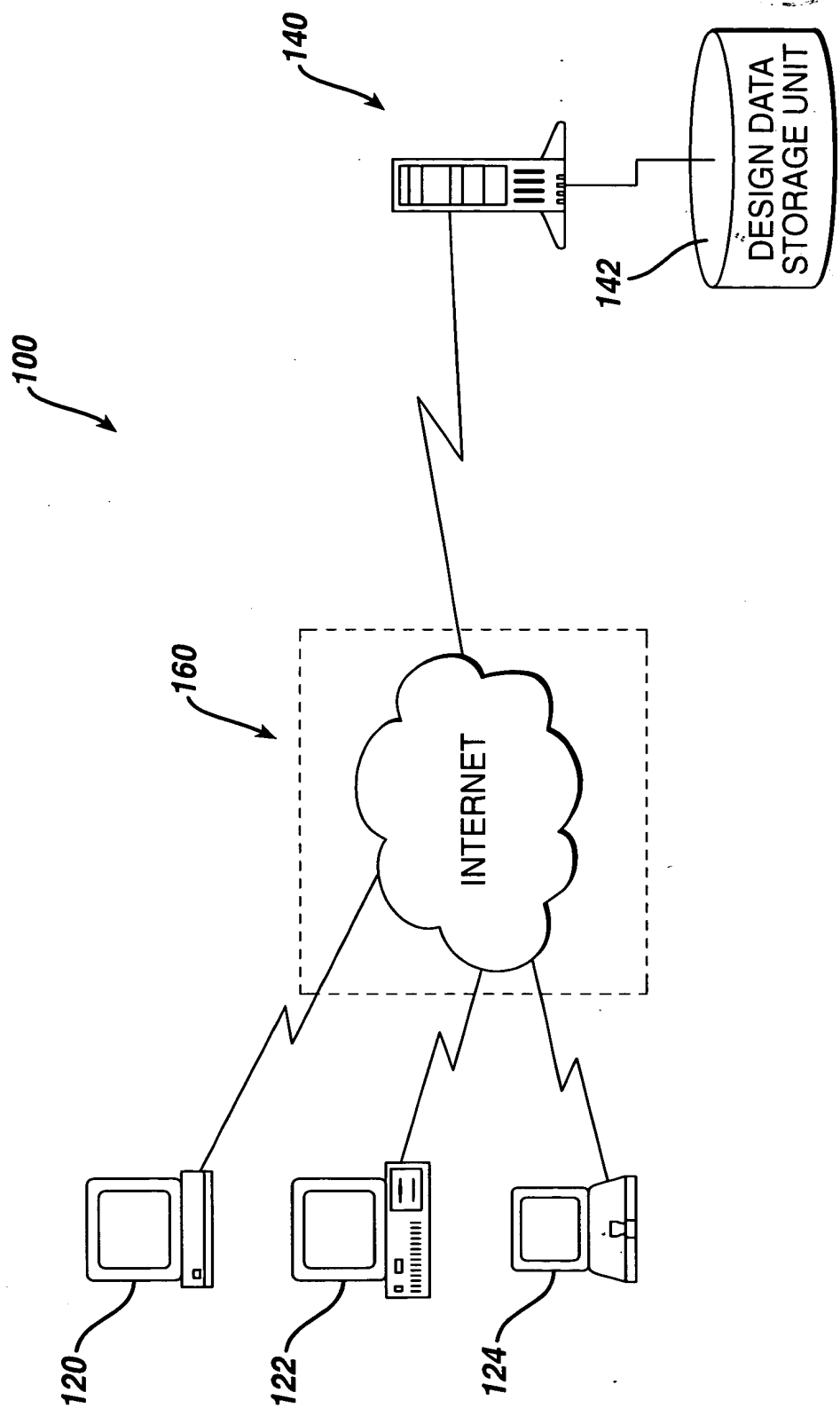


FIG. 1





200

**FIG. 2**

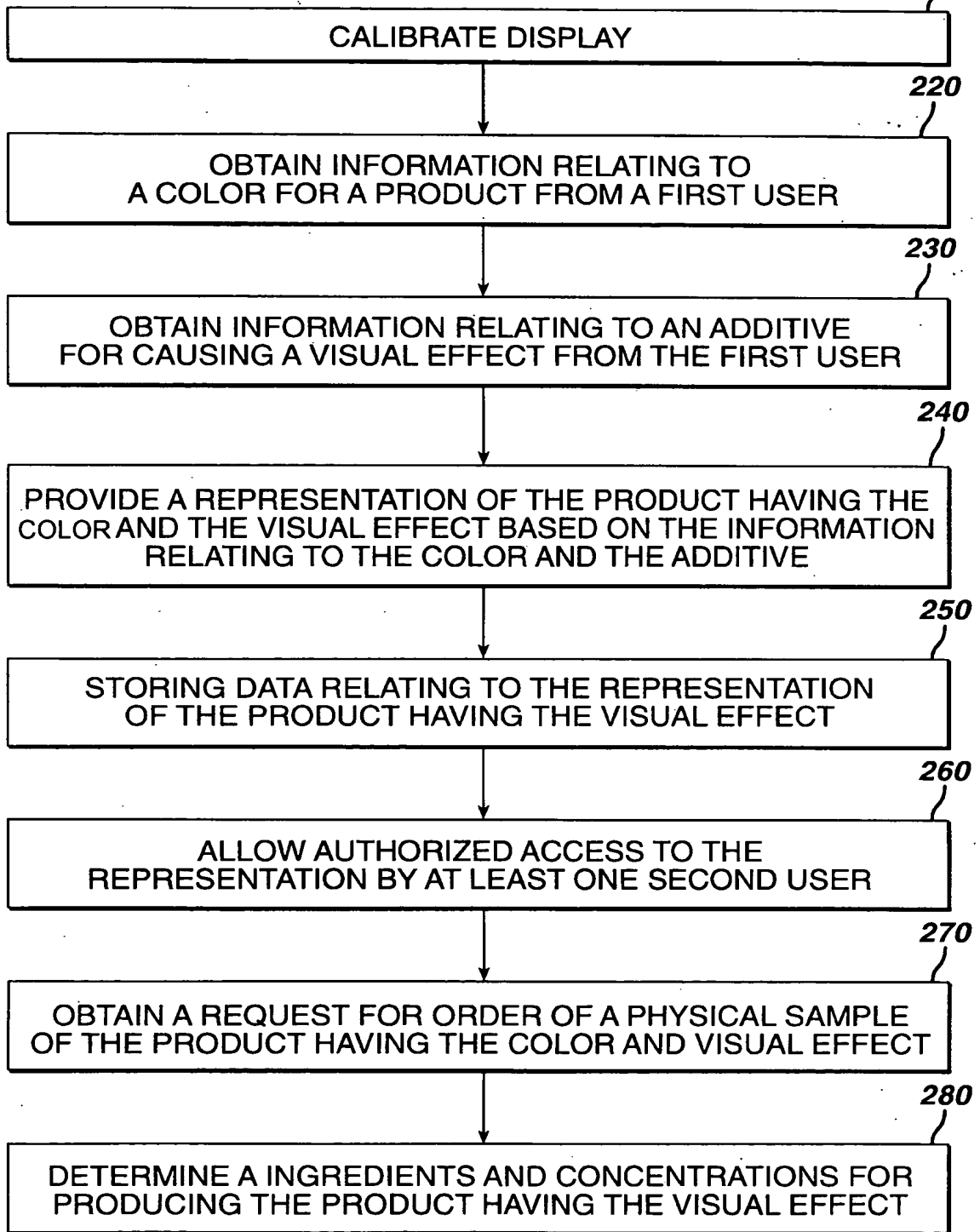


FIG. 3

300

CalibrateProjectColorOpacityFlakeOptionsFileOrder

Plastic Type: CYCOLAC

Color Space: HSB

Hue: 157.18

Sat: 107.1

Bright: 150.0

RenderFind

STANDARD360

CUSTOM362

CUSTOM364

370

RetileDelete TileAdd to Order

FIG. 4

400

CalibrateProjectColorOpacityFlakeOptionsFileOrder

Flake Type:410

Small Silver Flake420

lowhigh

none

none

490

Show  
Knit Line

480

RenderFind

470

460461462

RetileDelete TileAdd to Order

FIG. 5



FIG. 6

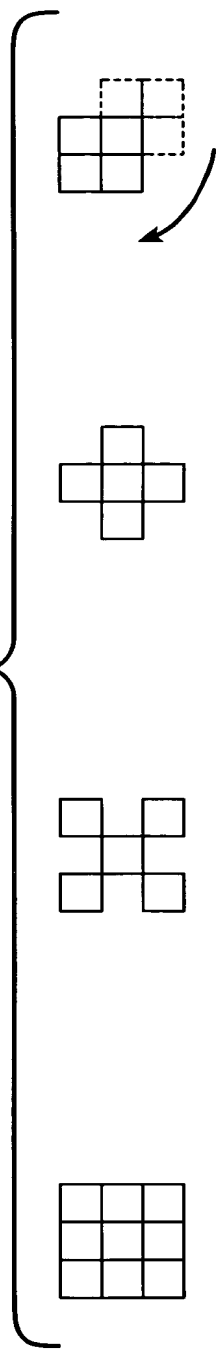


FIG. 8

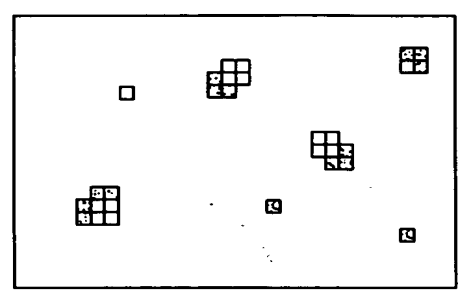


FIG. 7

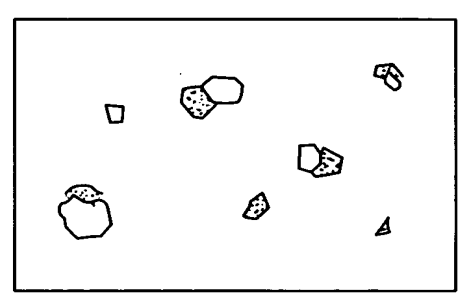


FIG. 9

900

902 904 906

CalibrateProjectColorOpacityFlakeOptionsFileOrder

☒ Opaque  
☐ Transparent  
☐ Translucent

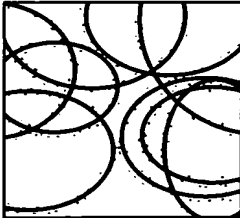
Diffuser Type:

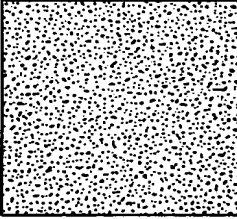
Diffuser Level:  
lowhigh

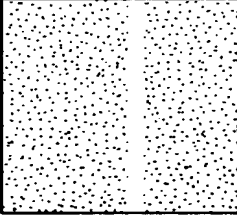
Part Thickness:  
6

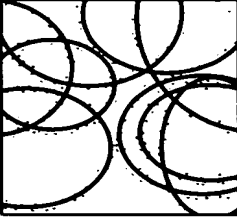
Tile to Back Image Distance:  
inches  
10  
millimeters

Back Image:  
wires

  
Diffuser Level: 930

  
Diffuser Level: 930

  
Diffuser Level: 930

  
Diffuser Level: 930

RenderFindAdd to OrderDelete TileRetile

910

920

940

Tile to Back Image Distance:

☐ inches  
☒ millimeters

Back Image: wires

970

6/7

09/547243

**FIG. 10**

